

STOCKTON STREET  
MARL. LIGHTS K.S. REG. S.P.  
660 (PC)

- Effective Date: APRIL 26, 1961

FILTER SPECIFICATION FOR MARLBORO LIGHTS K.S. REGULAR S.P.

COPY

Filter Rod - 4 Up, 108mm Length

Plug Maker - KDF-2/AF-1; MARK VI/MINIATURE

Tow - 3.7/48,000 #10; P.M. Material Code 05-520-A(EAST); 05-520-B(CEL)

Plasticizer - ~~Pz~~ C-111-X @ 9% of Dry Weight; P.M. Material Code 05-832-A  
7.14 gms/100 108mm Rods

KDF-2/MARK VI Plug Wrap - Dexter X4855; 26.5mm x 4000M; P.M. Material Code  
06-171-A

Glue Lines - Two

Type - Polymer 255-11X; P.M. Material Code 61-007-A  
Polymer 428-140HV; P.M. Material Code 61-328-A

KDF-2/MARK VI Lap Adhesive - Amisco 229; P.M. Material Code 61-211-A  
Fuller 3556; P.M. Material Code 61-202-A  
Fuller 1076; P.M. Material Code 61-201-A

Circumference - 24.70mm (Laser Mike)

Resistance to Draw - 108mm Rod - 15.80 inches of water (TOTAL ENCAP)  
27mm Plug - 3.90 inches of water

Dry Weight - - 79.36 gms/100 108mm Rods

Dry Weight (W/GL) - 79.83 gms/100 108mm Rods

Wet Weight (W/GS) - 86.97 gms/100 108mm Rods

Prepared By: Debbie J. Morgan

Approved By: *[Signature]*

/dyd

Operations Services

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